

CE826/65

*This publication incorporates Spares Lists NVS
2164, 2196, 2207 and 2208 which should be destroyed.*



LUCAS

**QUALITY
EQUIPMENT AND
SPARE PARTS**

1965 - ENFIELD MOTOR CYCLES

**JOSEPH LUCAS (Sales & Service) LIMITED
BIRMINGHAM 18 · ENGLAND**

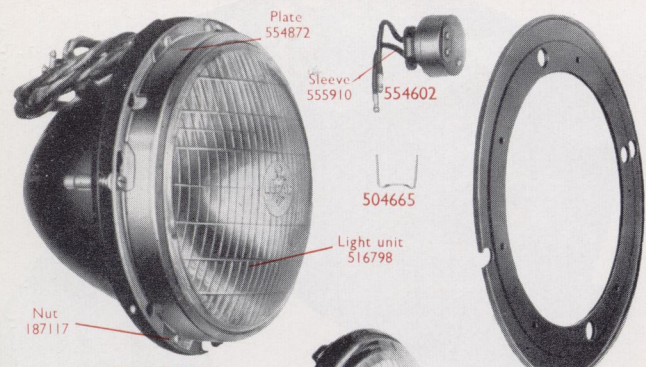


EQUIPMENT SPECIFICATIONS AND PAGE INDEX

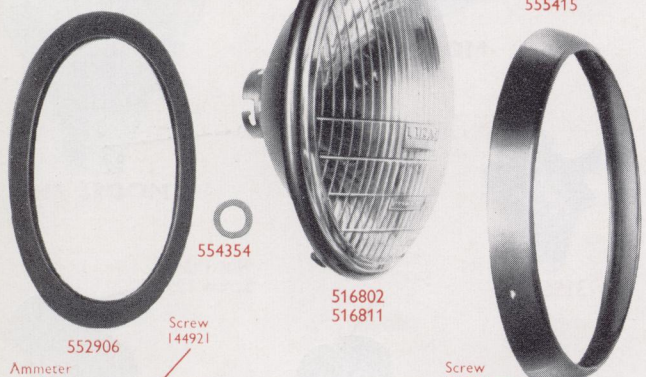
UNIT	See page	248 c.c. "Continental" and "GT"		250 "Clipper", "Olympic", "Crusader Sports", 350 "Bullet"		250 c.c. "Turbo Twin" and "Turbo Twin Sports"		736 c.c. "Interceptor" 12 volt		736 c.c. "Interceptor" 6 volt, U.S.A.	
		Model	Part No.	Model	Part No.	Model	Part No.	Model	Part No.	Model	Part No.
ALTERNATOR	3	RM18	‡54021025	RM18	‡54021025	—	—	RM19	‡54021027	RM19	‡54021027
Stator	3	—	47161A	—	47161A	—	—	—	47162A	—	47162A
AMMETER	3	2AR	36296A	CZU27	36084F	—	—	2AR	36296A	2AR	36296A
BATTERY	—	MLZ9E	54028263	MLZ9E	54028263	MKZ9E-2	54028050	MLZ9E	54028263 (2 off)	MLZ9E	54028263
CABLE HARNESS	5	—	54933147	—	54932312	—	54935313	—	54937339	—	54935481
CABLE HARNESS (Airflow)	5	—	54932312	—	54932312	—	—	—	—	—	—
COIL, IGNITION	3	MA6	45152B	MA6	45152B	—	—	—	—	—	—
CONTACT BREAKER	3	CA1A	47609A	CA1A	47609A	—	—	—	—	—	—
DIODE ZENER	3	—	—	—	—	—	—	ZD715	49345A	—	—
HORN	5	8H	70163B	8H	70163B	8H	70163B	9H	*69133A (54068008)	8H	70163B
HORN PUSH & DIPPER SWITCH	5	25SA	31563D	25SA	31563D	25SA	31563D	25SA	31563D	25SA	31563D
LAMPS											
Driving											
Home and Export, vertical dip	4	SS700P	58878A	MCF700P	51756E	MCH56	59287A	SS700	59345A	—	—
Home and Export, vertical dip (Airflow)	4	F700P	58258B	F700P	58258B	—	—	—	—	—	—
Export Europe (not France)	4	—	—	MCF700P	51757D	—	—	—	—	—	—
Export France	4	—	—	MCF700P	51758B/E	—	—	—	—	—	—
Export U.S.A.	4	—	—	—	—	—	—	—	—	—	—
Stop tail, number plate and reflex	4	564	53432B/D	564	53432B/D	564	53432B/D	564	53454B/D	SS700P 564	58937A 53432B/D
MAGNETO	3	—	—	—	—	—	—	K2F	42442A	K2F	42442A
Auto advance	3	—	—	—	—	—	—	47613A	47613A	—	47613A
RECTIFIER	3	2DS506	49072A	2DS506	49072A	—	—	2DS506	49072A	2DS506	49072A
SWITCHES											
Ignition	5	88SA	34427A/B	88SA	34427A/B	—	—	—	—	—	—
Cover (order separately)	5	—	54336178	—	54336178	—	—	—	—	—	—
Lighting	5	88SA	34289A	88SA	34289A	88SA	34289A	88SA	34289A	88SA	34289A
Knob (order separately)	5	—	54330934	—	54330934	—	—	—	—	—	—
Magneto (cut out)	5	—	—	—	—	—	—	—	—	—	—
Stop lamp	5	6SA	31688B	6SA	31688B	6SA	31688B	4A 6SA	76204D 31688B	4A 6SA	76204D 31688B
REAR SUSPENSION UNIT (Serviced by Girling Ltd.)	—	—	—	—	†3811	—	3811 (SB3)	—	4604 (SB3)	—	4604 (SB3)

‡ For reference only, serviced by Stator and Rotor, see page 3. †_350 "Bullet".

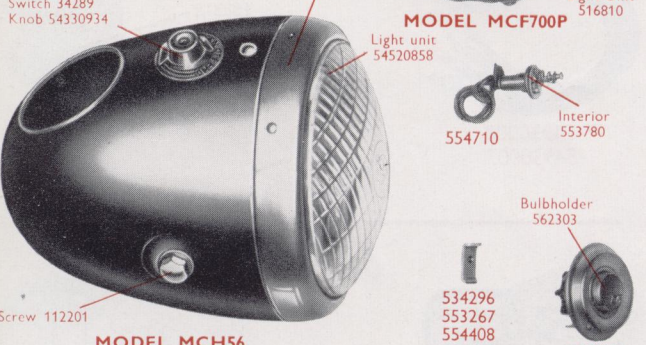
* When ordering, quote part number shown in brackets.



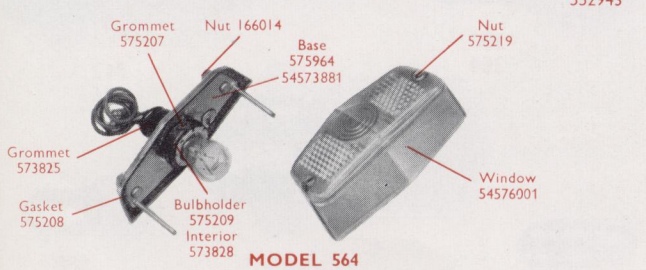
MODEL F700P



MODEL SS700P



MODEL MCF700P



MODEL MCH56

MODEL 564

DRIVING LAMPS

Part No. Model ...	51756E MCF700P	51757D MCF700P	51758B/E MCF700P
Rim or door ...	553248	553248	553248
Wire, fixing light unit ...	504665	504665	504665
Screw, fixing rim ...	144921	144921	144921
Plate, fixing rim ...	554408	554408	554408
Ring, fixing ...	553267	553267	553267
Light unit ...	516810	516811	516802
Backshell ...	—	—	552943
Bulbholder, main ...	554602	554602	†562303
Sleeve, terminal ...	555910	555910	555910
Bulbholder, pilot ...	554710	554710	554710
Interior, bulbholder ...	553780	553780	553780
Ring, seating bulbholder ...	554354	554354	554354
Bulb, main ...	312	403	—
Bulb, pilot ...	988	988	988

Part No. Model ...	59345A SS700P	58937A 58878A SS700P
Rim or door ...	553248	553248
Wire, fixing light unit ...	504665	504665
Screw, fixing rim ...	144921	144921
Plate, fixing rim ...	534296	534296
Ammeter (see page 3 for details) ...	36296	36296
Light unit ...	516798	516798
Bulbholder, main ...	554602	554602
Sleeve terminal ...	555910	555910
Bulbholder, pilot ...	554710	554710
Interior, pilot bulbholder ...	553780	553780
Ring, bulbholder seating ...	554354	554354
Screw, fixing lamp ...	112201	112201
Grommet, cable ...	199002	199002
Screw, fixing plug ...	133303	133303
Washer, cable grip ...	516285	—
Bulb, main ...	446	312
Bulb, pilot ...	989	988

Part No. Model ...	58258B F700P	59287A MCH56
Rim or door ...	554440	534343
Wire, fixing light unit ...	—	504665
Screw fixing rim ...	198898	144921
Washer, retaining screw ...	161385	—
Plate, fixing rim ...	—	534296
Bracket, fixing rim ...	555704	—
Nut, fixing rim screw ...	187117	—
Excluder, dust ...	552906	—
Plate, retaining light unit ...	554872	—
Screw, unit rim ...	186137	—
Rim, seating unit ...	554871	—
Switch, lighting (see page 5 for details) ...	—	34289
Knob, lighting switch (see page 5 for details) ...	—	54330934
Light, unit ...	516798	54520858
Bulbholder, main ...	554602	554602
Sleeve terminal ...	555910	555910
Bulbholder, pilot ...	554710	554710
Interior, pilot bulbholder ...	553780	553780
Ring, bulbholder seating ...	554354	554354
Screw fixing lamp ...	—	112201
Grommet, cable ...	—	199005
Gasket, rubber ...	555415	—
Washer, cable grip ...	—	516285
Spring, trimmer ...	552813	—
Sleeve, sealing ...	554626	—
Bulb, main ...	312	312
Bulb, pilot ...	988	988

STOP TAIL, NUMBER PLATE AND REFLEX LAMPS

Part No. Model ...	53432B/D 564	53454B/D 564
Lens and window ...	54576001	54576001
Nut, barrel, fixing lens ...	575219	575219
Gasket, seating lens ...	575208	575208
Base ...	54573881	575964
Grommet, bulbholder ...	575207	575207
Bulbholder, shell ...	575209	575209
Interior, bulbholder ...	573828	573828
Grommet, cable ...	573825	573825
Nut, fixing lamp ...	166014	166014
Bulb ...	384	380

† Part of 552943.



HORNS

Part No.	70163B	69133A
Model	8H	9H
Bracket	54680850	—
Sundry parts, set	54681085	54680902

HORN PUSH AND DIPPER SWITCH

Part No.	31563D
Model	25SA
Screw, terminal	120610

CUT-OUT SWITCH

Part No.	76204D
Model	4A
Screw, terminal	119520
Screw, fixing	135480
Nut, fixing	153491

LIGHTING SWITCH

Part No.	34289A
Model	88SA
Knob	†54330934
Socket with cables	†54930007

IGNITION SWITCH

Part No.	34427A/B
Model	88SA
Key, ignition	54336176
Cover, fixing nut	†54336178
Socket with cables	†54930008

STOP LAMP SWITCH

Part No.	31688A/B
Model	6SA
Sleeve, terminal	188818

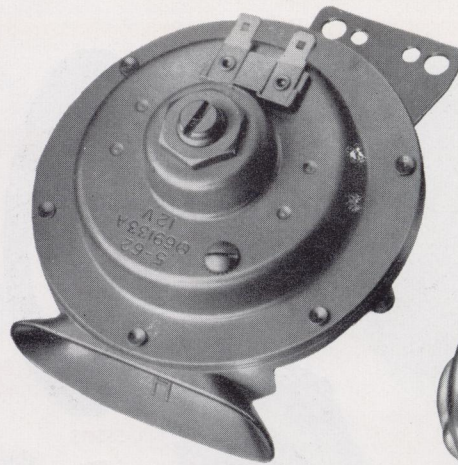
BULBS

Bulb No.	Watts	Description	Volt
282	6	Coil	6
312	30/24	Transverse, vertical dip	6
380	21/6	Transverse	12
384	18/6	Transverse, offset pin	6
403	35/35	Bow-hooded, axial, vertical dip	6
446	50/40	Transverse, vertical dip	12
988	3	Coil	6
989	6	Coil	12

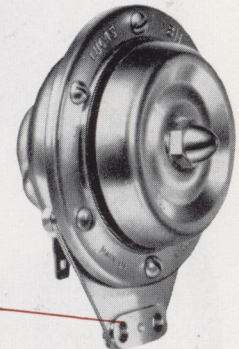
CABLE HARNESS

Part No.	54932312	54935313	54937339
	54933147		
	54935481		
Connector, Lucas (17.5 amp.)	54942078	54942078	54942078
Connector, Lucar (17.5 amp. double)	54942747	54942747	54942747
Connector tube (2 way)	900288	900288	900288
Connector tube (4 way)	850641	—	—
Nipple	900269	900269	900269
Adaptor (speedo)	—	54941458	—
Bulb	—	282	—

† Order separately



MODEL 9H



MODEL 8H

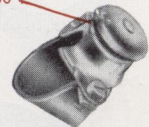


31563

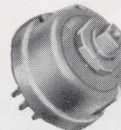
Knob 54330934



Nut 153491
Screw 135480

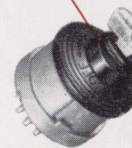


76204



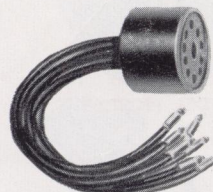
34289

Cover 54336178



Key 54336176

34427

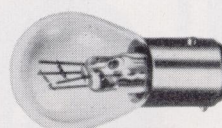


54930008
54930007



Sleeve 188818

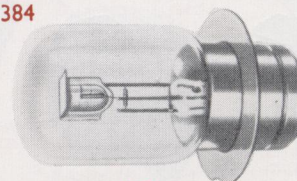
31688



380
384



312
446



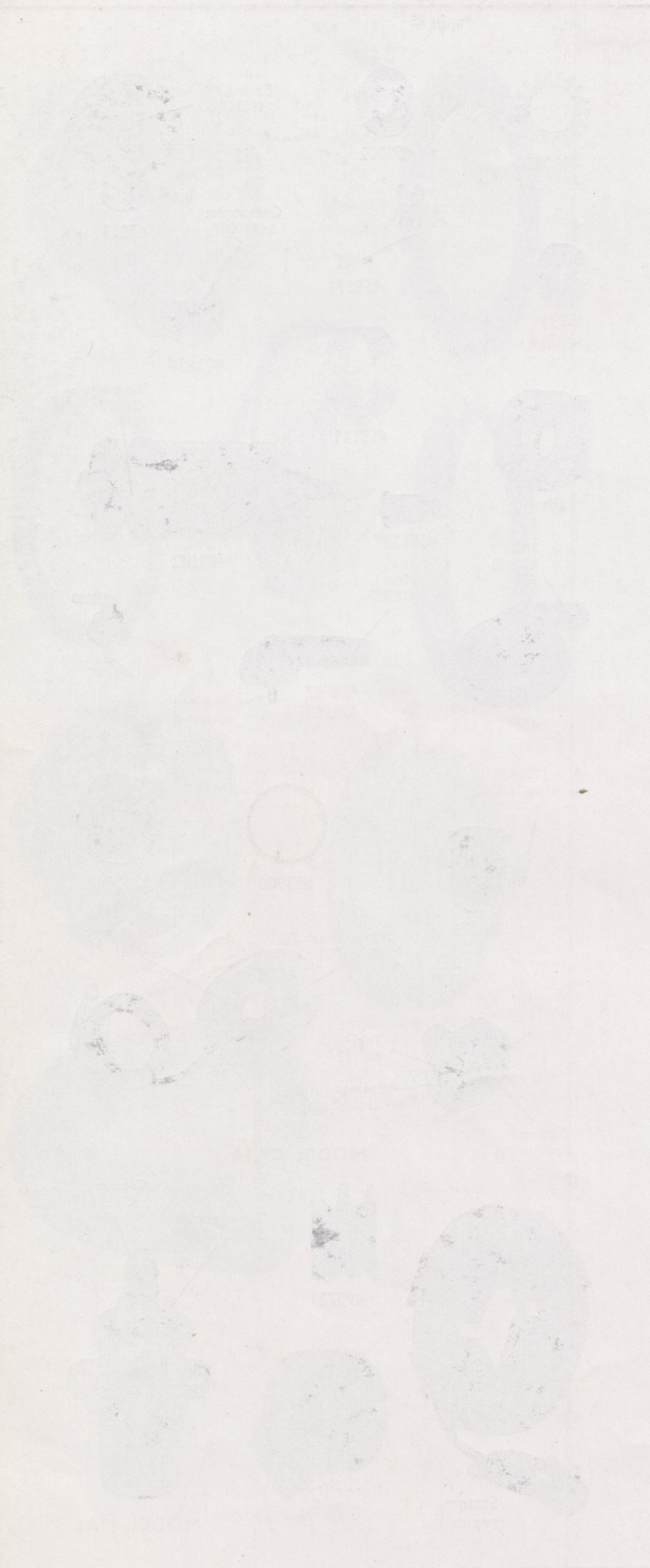
403



282



988
989



AUTO ADVANCE UNIT

Part No.	Quantity	Description
10000	1	...
10001	1	...
10002	1	...
10003	1	...
10004	1	...
10005	1	...
10006	1	...
10007	1	...
10008	1	...
10009	1	...
10010	1	...

MAGNETO

Part No.	Quantity	Description
10011	1	...
10012	1	...
10013	1	...
10014	1	...
10015	1	...
10016	1	...
10017	1	...
10018	1	...
10019	1	...
10020	1	...
10021	1	...
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10096	1	...
10097	1	...
10098	1	...
10099	1	...
10100	1	...

AMMETERS

Part No.	Quantity	Description
10099	1	...
10100	1	...

CONTACT BREAKER UNIT

Part No.	Quantity	Description
10101	1	...
10102	1	...
10103	1	...
10104	1	...
10105	1	...
10106	1	...
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10108	1	...
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10194	1	...
10195	1	...
10196	1	...
10197	1	...
10198	1	...
10199	1	...
10200	1	...

ALTERNATOR

Part No.	Quantity	Description
10201	1	...
10202	1	...
10203	1	...
10204	1	...
10205	1	...
10206	1	...
10207	1	...
10208	1	...
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10293	1	...
10294	1	...
10295	1	...
10296	1	...
10297	1	...
10298	1	...
10299	1	...
10300	1	...

IGNITION COIL

Part No.	Quantity	Description
10301	1	...
10302	1	...

For technical data, consult the parts list.